



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7703

Job Sheet 174076



Part No: 647.7703

Job Qty: 12 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A2 IPP REV:A 15.01.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		3/8/18	0.00	0.00	Start Up Large Fab-1		DYC 18/03/13
110	Packaging	12 pcs		3/8/18	0.00	0.00	Packaging1		DYC 18/03/13
120	Large Fab	12 pcs		3/9/18	0.00	4.74	Large Fab 4		DYC 18/03/14
130	QC	12 pcs		3/9/18	0.00	0.00	QC9		10 13-3-15
140	QC	12 pcs		3/9/18	0.00	0.00	QC5		10 15-3-15
150	Outsource	12 pcs		3/22/18			GRO002-VC	10	AT 18/03/14
160	Packaging	12 pcs		3/22/18	0.00	0.00	Packaging2		APR 02/24
170	QC	12 pcs		3/22/18	0.00	0.00	QC5		11 MAR 26 2018
180	SprayPaint	12 pcs		3/23/18	0.00	0.69	Spray Paint		APR 02/24
190	QC	12 pcs		3/23/18	0.00	0.00	QC14		11 MAR 31 2018
200	Packaging	12 pcs		3/23/18	0.00	0.00	Packaging3-1		9-89
210	QC21-SA	12 Ea		3/23/18	0.00	0.00	QC21		21 APR 01 2018

Part Op 120 - 1- ASSEMBLE AND WELD AS PER DWG ***IMPORTANT DIMENSION IS 8.35" ***

Descriptions: 150 - Issue P/O : 20039335 Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread

180 - PRIOR TO PRIME MASK THREAD AND PRIME AS PER DWG 138747

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.7712	Strut Tube	12 Ea (1 ea)	90-Start up Operation	
647.7713	Strut Thread	12 Ea (1 ea)	90-Start up Operation	
647.7714	Strut Tube	12 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.7712	12	42	0
	647.7713	12	34	0
	647.7714	12	17	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Howkesbury, ON K84 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S050812



Part: 647.7703

Job No: 174076

Serial No/Batch: S050812

Revision:

Inspector:

Date: 03/13/18

03-13-18

Part Specifications
Specifications could not be found.

Plex 3/9/18 3:52 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039335

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039335

PO Date: 3/16/18

Due Date: 3/28/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REUSE

E-MAILED
MAR 19 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	R174437	C45-4-KA	Load Beam Keeperless Assembly -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	3/28/18	1 pcs	0 pcs	1 pcs	\$120.00/pcs	\$120.00
2	174083	646.3912	Shim Issue P/O: _____ Cat Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	3/28/18	25 pcs	0 pcs	25 pcs	\$2.3972602/pcs	\$59.93
3	174084	646.3911	Shim Issue P/O: _____ Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	3/28/18	6 pcs	0 pcs	6 pcs	\$2.3972602/pcs	\$14.38
4	174085	646.3910	Shim Issue P/O: _____ Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	3/28/18	24 pcs	0 pcs	24 pcs	\$2.3972602/pcs	\$57.53
5	174082	646.3913	Shim Issue P/O: _____ Cad Plating, CAD PLATE PER QQ-P-416, TYPE II, CLASS 2, CL2	Firmed	3/28/18	6 pcs	0 pcs	6 pcs	\$2.3972602/pcs	\$14.38

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	174076	647.7703	Strut Assembly Issue P/O Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	3/28/18	12 pcs	0 pcs	12 pcs	\$2.3972602/pcs	\$28.77
									Grand Total:	\$295.00
Order Notes										
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A022 Apical Processing A024 process certifications A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

DAS
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9-89

Plex 3/19/18 8:20 AM dart.lavoie.chantal



Certificat de Conformité / Certificate of Compliance

(007645-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

007645 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax: .

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
21-Mar-2018		Aman				039335			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	646.3912 Rev. 174083	646.3912 CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2		CADMIUM CH	25	25	0	0	0
3	646.3911 Rev. 174084	646.3911 CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2		CADMIUM CH	6	6	0	0	0
4	646.3910 SHIM Rev. 174085	646.3910 SHIM CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2		CADMIUM CH	24	24	0	0	0
5	646.3913 Rev. 174082	646.3913 CAD PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2 WHITE CHROMATE TREAT (YELLOW)		CADMIUM CH	6	6	0	0	0
6	647.7703 Rev. 174076	647.7703 01 -CAD YELLOW 500 [CADMIUM YELLOW 500] CAD PLATE IAW QQ-P-416F CLASS I TYPEII CAD PLATE SHOULD NOT BE TOO THICK AROUND TREAD		CADMIUM CH	12	12	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.